



Aluminum Foil Tape

425 • 427 Lined Version

1487

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Technical Data

August 20, 1998

Product Description

A 5 mil nominal dead soft aluminum foil backing combined with a transparent acrylic adhesive and an easy release liner (Tape 427 only). Tapes 425 and 427 have U.L. Approval Class "L" for low flammability. Can be used indoors or out for many long term applications.

Construction

Backing	Adhesive	Color	Liner	Standard Roll Length
Dead soft aluminum	Acrylic	Shiny silver	Easy release paper	60 yds. (55 m)

Typical Physical Properties and Performance Characteristics

Note: The following technical information and data should be considered representative or typical only and should not be used for specification purposes.

			ASTM Test Method
Adhesion to Steel: Tape	425	47 oz./in. width (51 N/100 mm)	D-3330
	427	50 oz./in. width (55 N/100 mm)	
Tensile Strength:	425/427	30 lbs./in. width (525 N/100 mm)	D-3759
Backing Thickness:	425	2.8 mils (.072 mm)	D-3652
	427	3.1 mils (.079 mm)	
Total Tape Thickness:	425	4.6 mils (.116 mm)	D-3652
	427	4.8 mils (.122 mm)	
Liner Thickness:	427	3.1 mils (.08 mm)	D-3652
Elongation at Break:	425/427	8%	D-3759
Water Vapor Transmission Rate:	425/427	.1g H ₂ O/100 sq. in./24 hrs. (1.55 g/m ² /24 hrs.)	D-3833
Approximate Weight:	425/427	0.115 lbs./yd./in. width (4.77 gms/m/24 mm)	

General Information

- 427 tape can easily be die-cut into special sizes or shapes.
- The very low moisture vapor transmission rate makes 425 and 427 tapes a good sealant.
- The acrylic adhesive combined with the durable aluminum backing offers ideal properties for long serviceable life both indoors and out.
- Good candidate as a maskant in electroplating of aluminum because it will not contaminate the bath.
- Aluminum backing provides excellent reflection of both heat and light.
- Can be certified to meet MIL-T-23397b, Type II.
- 425 tape has been tested and passed F.A.R. specification No. 25.853(a).

General Information (continued)

- Performance range from -65°F to 300°F (-54°C to 150°C). Higher temperatures for shorter periods.
- Store in a clean, dry place at 60-80°F (15-27°C) and 40-50% relative humidity no longer than 24 months from date of manufacture.
- Flame resistant. Meets U.L. 723, Class “L” Low Flammability Rating File R 7311.
- Best results obtained when applied to a clean, dry surface above 32°F (0°C).

IMPORTANT: The 3M™ 425 Aluminum Tape is not intended for medical usage. Neither 3M nor the Food and Drug Administration has evaluated or reviewed this tape for medical application. 3M does not recommend or endorse the usage of the aluminum tape for medical application. User assumes all risk and liability whatsoever in connection with usage of product in a medical application.

Application Ideas

- Aircraft paint stripping maskant.
- Moisture barrier in “white goods” appliances.
- General purpose heat reflector and heat dissipator.
- Mechanically hold wires and cooling coils in “white goods” appliances.
- Repair tears on truck trailers and aircraft.
- Splicing of thin gauge foils.
- General purpose holding, patching, sealing applications – indoors and out.

Features	Advantages	Benefits
• Aluminum foil backing	• Long term protection	• Helps protect parts from water, dust or chemical damage
	• Heat reflective	• Helps protect parts from heat
	• Flame resistant	• Will not support combustion
• Acrylic adhesive	• Long aging	• Helps reduce need for replacing

For Additional Information

To request additional product information or to arrange for sales assistance, call toll free 1-800-362-3550. Address correspondence to: 3M Industrial Tape and Specialties Division, 3M Center, Building 220-7W-03, St. Paul, MN 55144-1000. Our fax number is 651-733-9175. In Canada, phone: 519-451-2500. In Puerto Rico, phone: 787-750-3000. In Mexico, phone: 52-5-270-0400.

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