

# PTFE Glass Cloth Tape

## 5451

Technical Data

April, 1996

### Product Description

A woven glass cloth impregnated with PTFE (polytetrafluoroethylene) and silicone adhesive which provides a high temperature release surface for protection and insulation.

### Construction

Backing	Adhesive	Color	Standard Roll Length
Glass cloth impregnated with PTFE	Silicone	Brown	36 yds. (33 m)

### Typical Physical Properties and Performance Characteristics

**Note: The following technical information and data should be considered representative or typical only and should not be used for specification purposes.**

		ASTM Test Method
Adhesion to Steel:	28 oz./in width (30.6 N/100 mm)	D-3330
Tensile Strength at Break:	98 lbs./in. width (1723.1 N/100 mm)	D-3759
Backing Thickness:	2.6 mils (.066 mm)	D-3652
Total Tape Thickness:	5.3 mils (.134 mm)	D-3652
Temperature Use Range:	-100°F to 400°F (-73°C to 204°C)	

### General Information

- Moisture absorption is close to zero, allowing tape 5451 to perform in many humid environments.
- The reinforcement provided by the woven glass cloth fabric base adds tensile strength and resistance to tear and puncturing in comparison to typical PTFE-backed film tapes.

**CAUTION:** When PTFE film tape is exposed to temperatures above 750°F (400°C), small quantities of hazardous vapors may be released. INHALATION OF THESE VAPORS MAY BE HARMFUL OR MAY CAUSE RESPIRATORY TRACT IRRITATION. Do not heat or expose PTFE film tape to temperatures above 750°F (400°C).

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## Application Ideas

- Easy release surface on packaging and heat sealing machines, ironing and pressing equipment.
- Release surface on bonding tools.
- Lining conveying chutes, troughs and ducts.
- Covering rollers, drums, turnbars and formers on stitchers, binders and other process machinery.

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## Features

- Glass cloth backing
- PTFE coating
- Silicone adhesive

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## Advantages

- Good heat transfer
- Economical
- Provides impact and puncture resistance
- Resists tearing and adds tensile strength
- Provides easy release surface
- Resistant to most chemicals and corrosive actions of most solvents, salts and acids
- High temperature
- Long aging

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## Benefits

- Helps reduce heat consumption
- Helps reduce maintenance costs
- Helps increase productivity
- Long wear life
- Helps reduce down-time for clean-up
- Helps save replacement of parts and equipment
- Helps increase productivity

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## For Additional Information

To request additional product information or to arrange for sales assistance, call toll free 1-800-362-3550. Address correspondence to: 3M Industrial Tape and Specialties Division, 3M Center, Building 220-7E-01, St. Paul, MN 55144-1000. Our fax number is 612-733-9175. In Canada, phone: 1-800-364-3577. In Puerto Rico, phone: 1-809-750-3000. In Mexico, phone: 5-728-2180.

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ISO 9002

This Industrial Tape and Specialties Division product was manufactured under a 3M quality system registered to ISO 9002 standards.



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